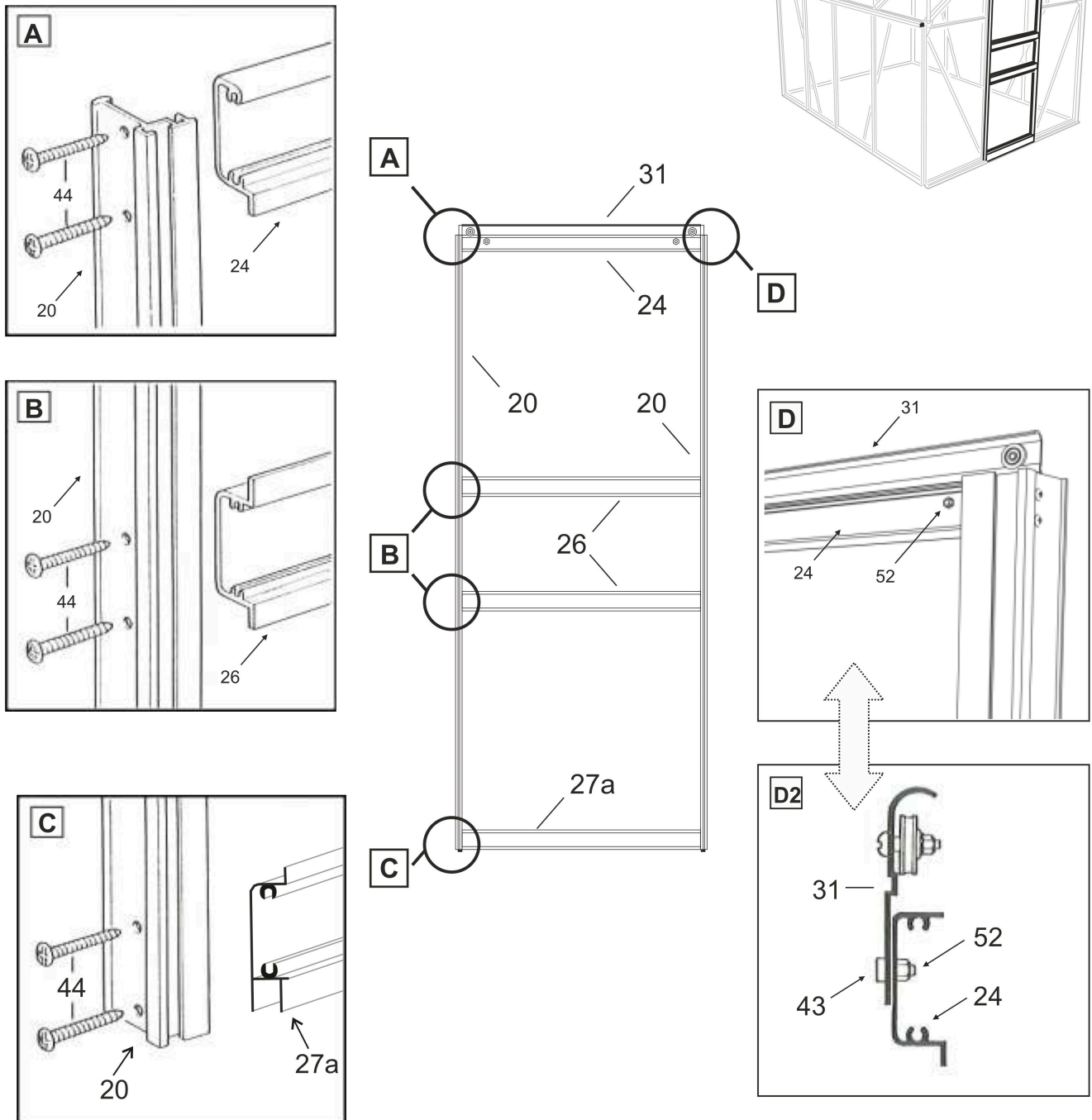


D:Door-installation

Assembly the door as shown below:



Tips: Pic[A]-[D] are the internal view.

For the planar view of the assembly of the door.

Both sides with the 20#

Assembly the left side one by one ,as shown in site [A].[B].[C]

Then connect them with pole 20# by the screw 44#.

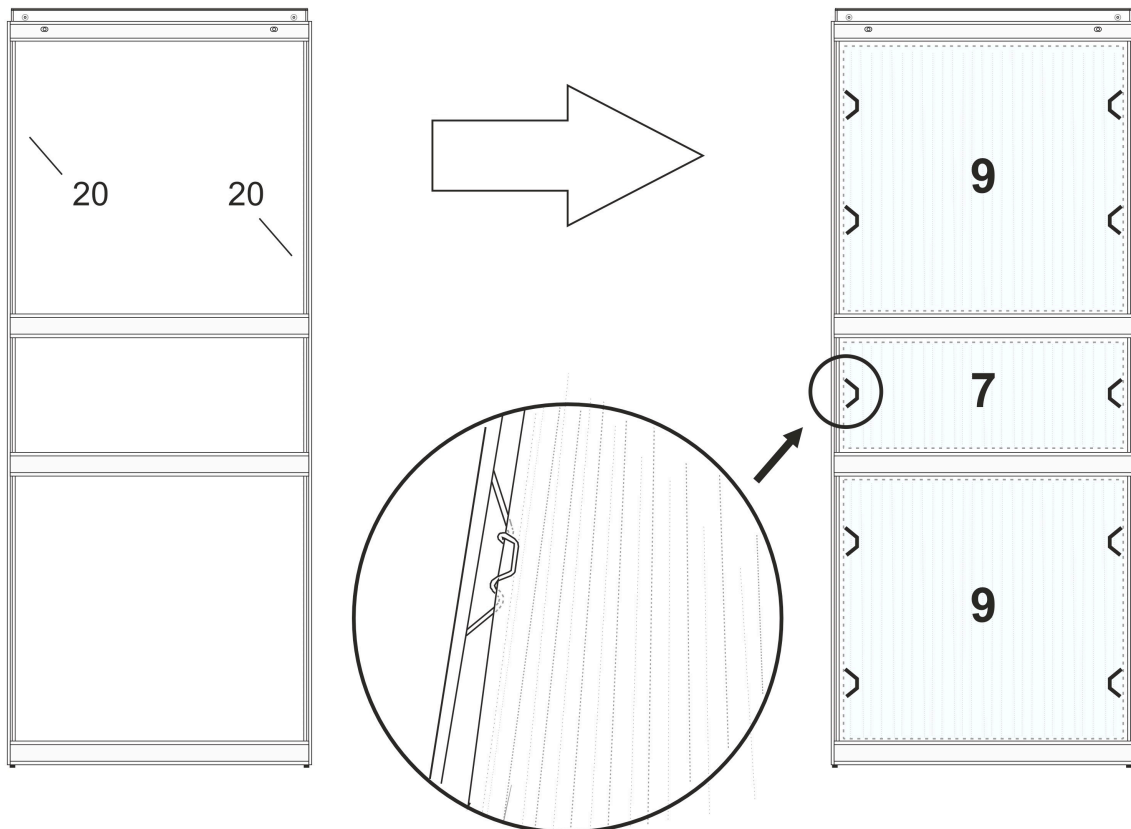
At last connect the slide rail 31# with upper frame 24# by screw. [D]

Assembly of the door

Lay the door on a horizontal plane.

Place 3 pieces of board(No7 and 2*No9) as shown in picture.

Fixed the boards with clips on the locations as shown.



Tips: The illustrations are external view.

Notice that locate the hollow boards with correct surface.



The surface covered by white film should be placed inside !
Remove the white film !

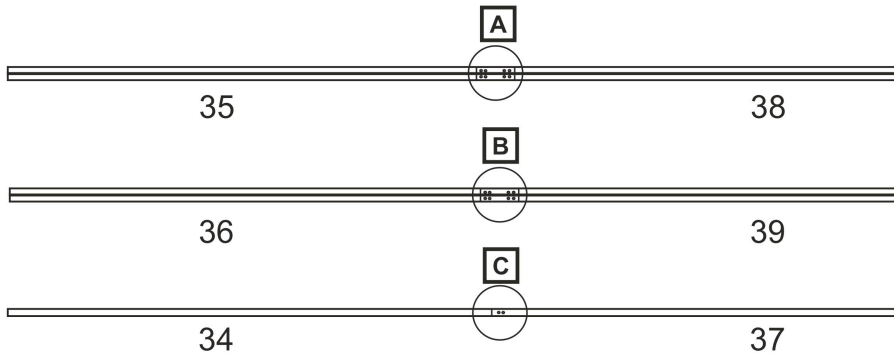
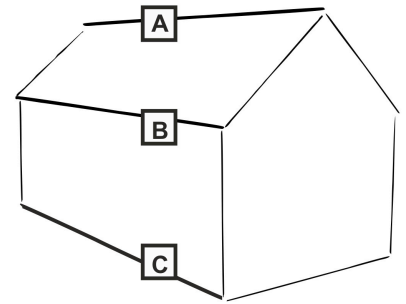
E: Assembly of the cross bars

Link the cross bars first.

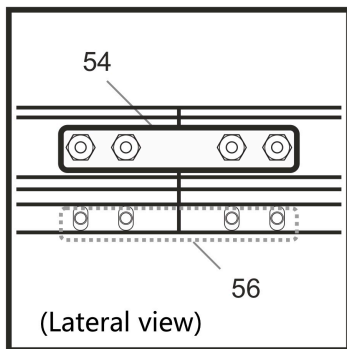
Tighten them with the help of connector 54#/55#/56#

Use the flat head screws 43# and the nuts 52#.

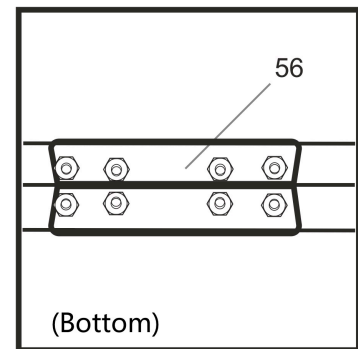
The poles 34#&37# are direct connected.



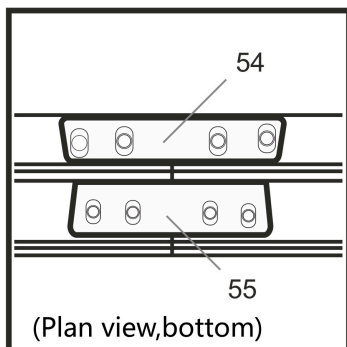
A



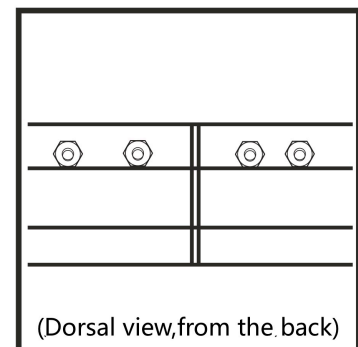
35 + 38



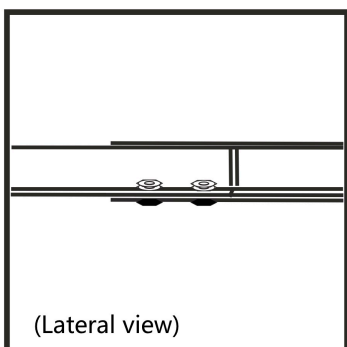
B



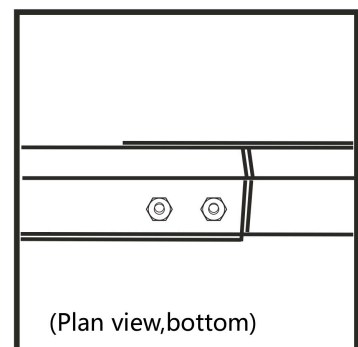
36 + 39



C



34 + 37

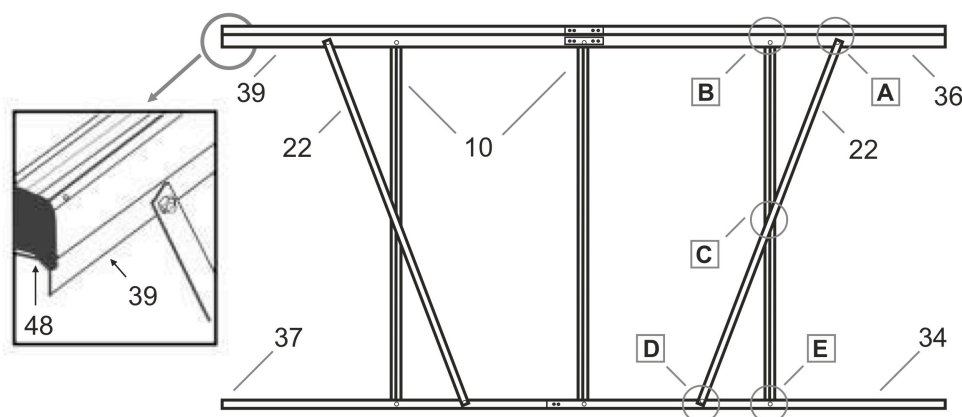
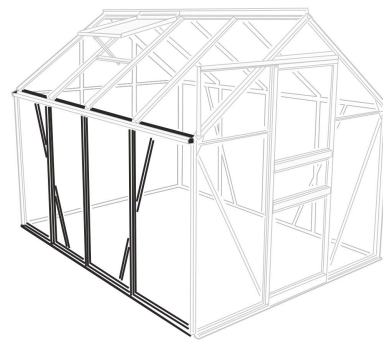


F:Jamb wall-assembly.

As shown in the illustration,lay all the partson a horizontal plane.And then connect them.

(!) Notice that some of the pole 10# are particular and need to insert a screw before assembly.

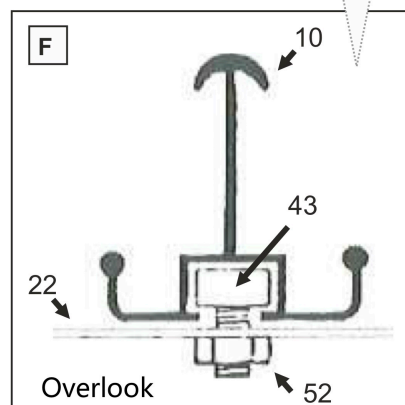
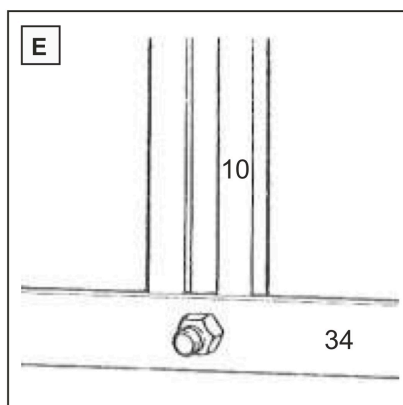
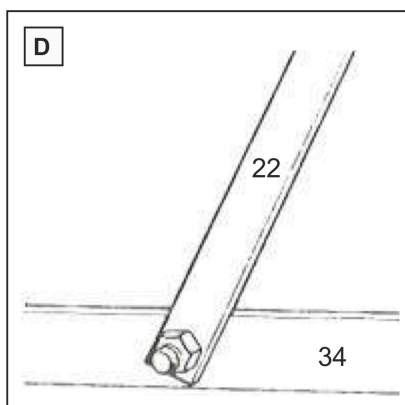
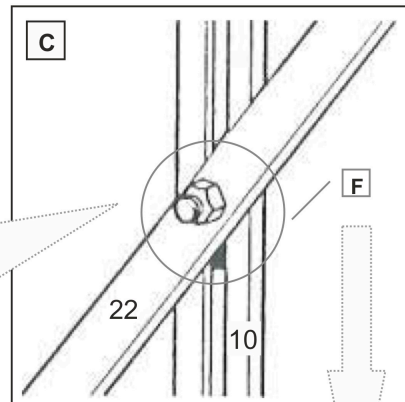
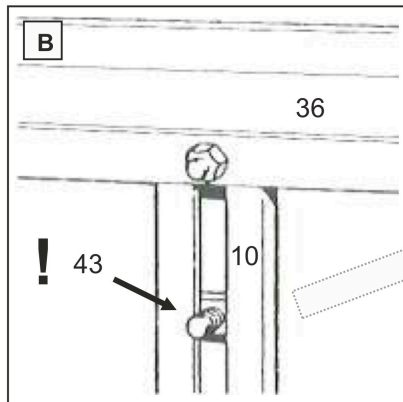
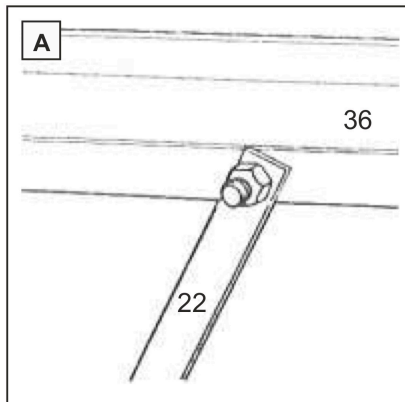
Treat the other side in the same manner.



Used to show the assembly of pole 22#:for the 1st,3rd pole 10#,insert the screw 43#(pic [B]&[C])



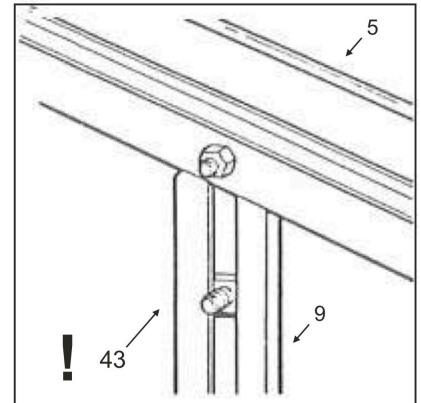
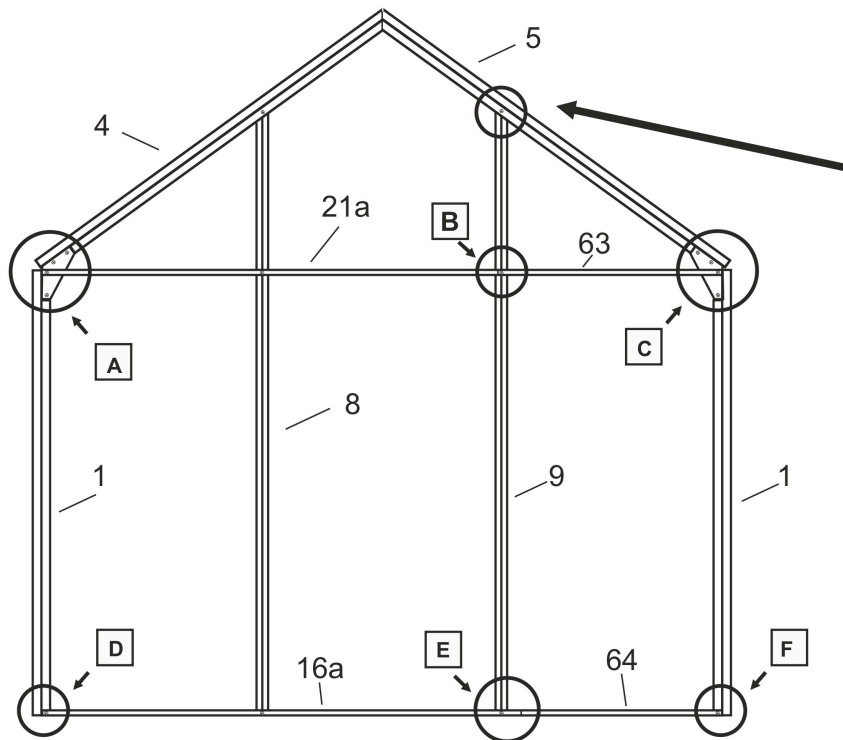
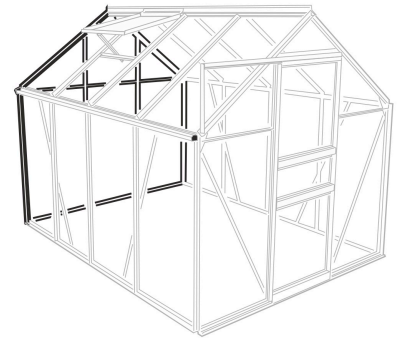
The location of screws: screw caps facing outward and inner the nuts.



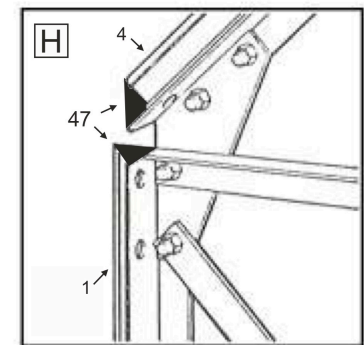
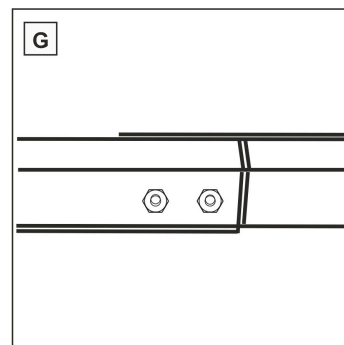
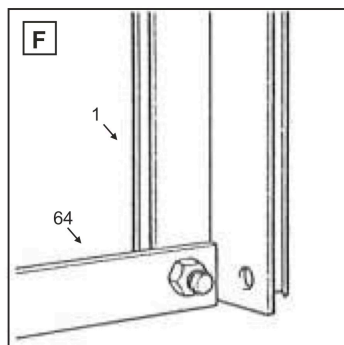
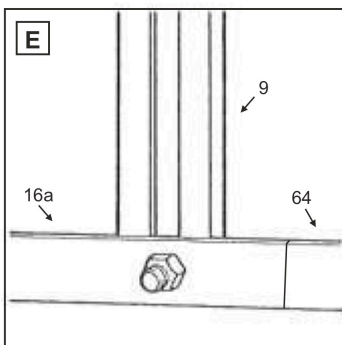
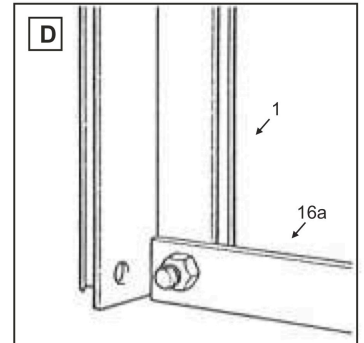
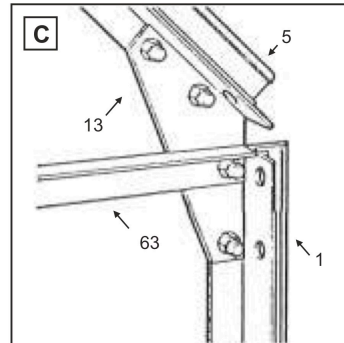
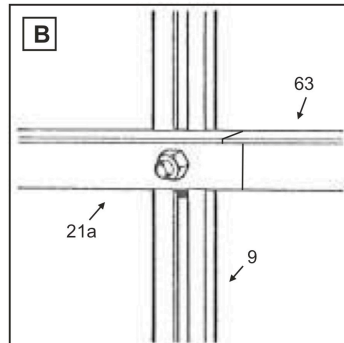
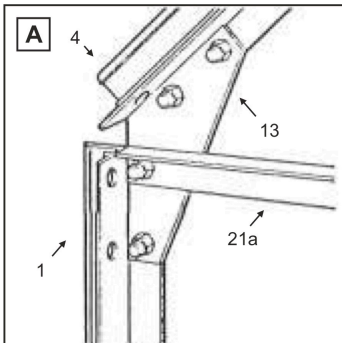
Tips:Illustrations A-E are interior view.

G:Bevel,without door

As shown in the picture,lay all the parts on a horizontal plane.Tighten the parts following the illustrations.



Used to show the assembly of pole 21#63# insert a screw 43# into the pole 8#&9# before assembly(pic [B])

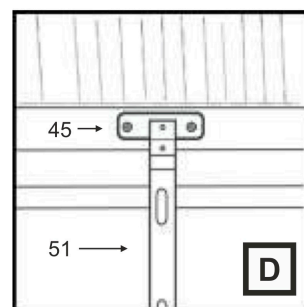
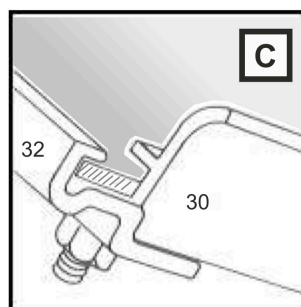
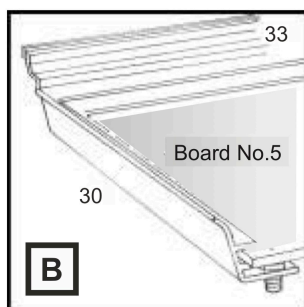
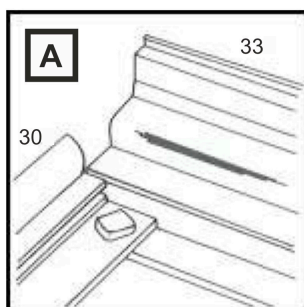
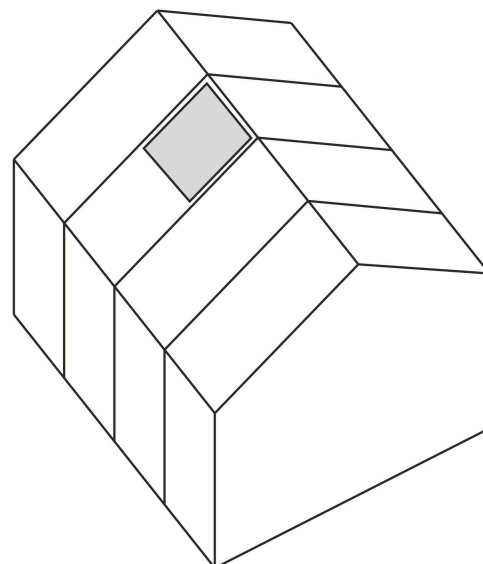
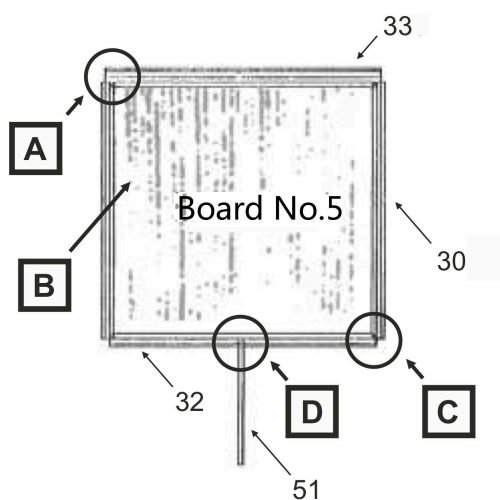


Tips:Illustrations are interior view.

Tips: Cover the end of 1#&4#&5# with 47 # before assembly.

H:Dormant window-assembly

Find the parts as shown in the illustration.

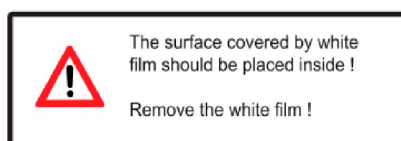


Tips: Do not tighten the nuts before finishing the assembly. !

[A]: Screws used to connect pole 33# with the 2 side lever(30#)

[B]: Place the board No.5 following the outline.

Notice that the UV-proof surface should toward outside.



[C]: Check if the window frame squared, then tighten the screw.

[D]: Use the screw 45# to assemble the window stay 51#.

I: Bevel,with the door,internal view

Lay the poles needed(shown in the illustration) on a horizontal plane.

And assemble the frame with help of details pic [B]-[F].

Tips:As shown in pic[A]: on the connecting site of 14# and 19#,before assembly, cover the edge of 14# with the plastic 50#.

